

Work Order ID 62343

Monday, September 27, 2010 11:34:52 AM



Page 1

Item ID:	D3646-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Arm					
Start Date:	9/27/2010	Start Qty:	8.00			
Required Date:	10/4/2010	Req'd Qty:	8.00			
Reference:						

Approvals:	Process Plan:		Date:	10-9-27	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3646	Rev A								
100	NC BRAKE	0.00							
	Brake NC								
	Memo	0.00							
	1-Punch to length as per Dwg D3646 & template DT8958								
110	Small Fab	0.00							
	Small Fab								
	Memo	0.00							
	1-Deburr								
120	QC5- Inspect part completeness to step on W/O	0.00							
	QC								
	Memo	0.00							
	Quality Control								

(8X)

= 7 m, k 10/10/22

= 7 m, k 10/10/22

S 10/10/26

(28)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D3646-1

Accept

Revision ID:

Item Name: Arm

Setup Start

Stop

Start Date: 9/27/2010 Start Qty: 8.00

Required Date: 10/4/2010 Req'd Qty: 8.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Powdercoat

Powder Coating

Black Sandtex(Ref:4.3.5.7) per QS1005 4.3

0.00

BR 10-10-27

M 112588

0.00

Memo

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

10:40
300°
11:10

(8)

140



QC

Quality Control

QC3- Inspect Part Finish

0.00

⇒ M 10/10/27

0.00

Memo

8 0

150



Packaging

Packaging

Identify as per dwg & Stock Location:

227

0.00

Memo

0.00

10/10/28 800

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Item ID: D3646-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Arm

Start Date: 9/27/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 10/4/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/00/28

MF
10-10-28

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Picklist Print

Monday, September 27, 2010 11:34:56 AM

Page 1

Work Order ID: 62343

Parent Item: D3646-1

Parent Item Name: Arm



Start Date: 9/27/2010

Required Date: 10/4/2010

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev. A new issue 07.07.25 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.500W.035

Purchased

No

100

f

173.8377

1.98

16.67368



304 RD Tube .500 x .035W



M/L 6/10/21

Location

Loc Qty

Loc Code

MAT

173.837727

114482

0.002677

115180

0.93405

115535 ✓

92.901

115593 ✓

80

MAT014

0.00002

114356

0.00002

~~16-67368~~ 13-80311 *
2-87057

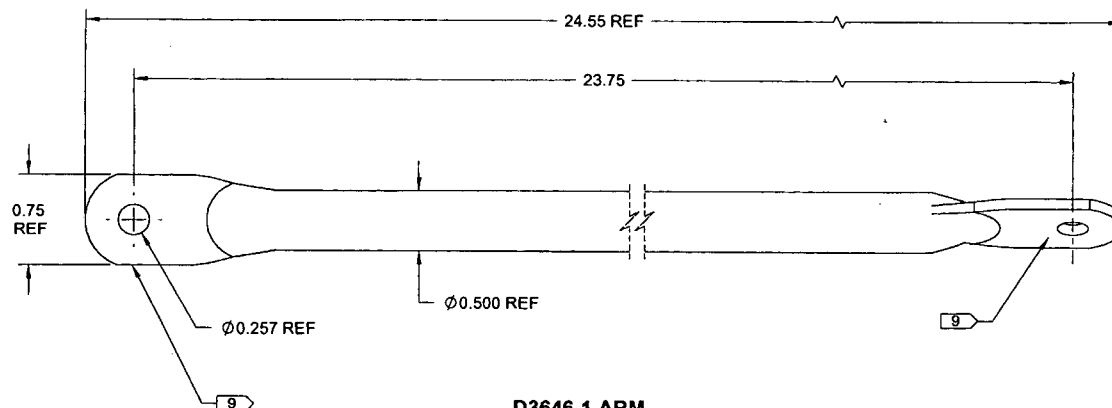
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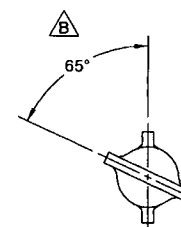
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D3646-1 ARM



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *62343*
BS10-9-19

RELEASED
09/06/23

NOTES:

- 1) MATERIAL: AISI 304/316 SS TUBE $\phi 0.500 \times 0.035$ WALL PER ASTM A213/A269 OR ASME A213 (REF DART SPEC. M304TR0500W.035)
- 2) FINISH: POWDER COAT "BLACK SANDETEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3646-1" USING REMOVABLE TAG
- 7) WEIGHT: 0.38 lbs
- 8) MAKE PER TEMPLATE DT8958
- 9) PUNCH BOTH ENDS PER SPEC CONTROL DWG D2727

B	REFORMAT DWG, ANGLE 65° WAS 45° (ZN C3-1), ADD IDENTIFICATION TAG (ZN A8-1, A8-2)	CP	09.06.04
A	NEW ISSUE	MB	07.06.06
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3646	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ARM	NTS
DATE	09.06.04	COPYRIGHT © 2007 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

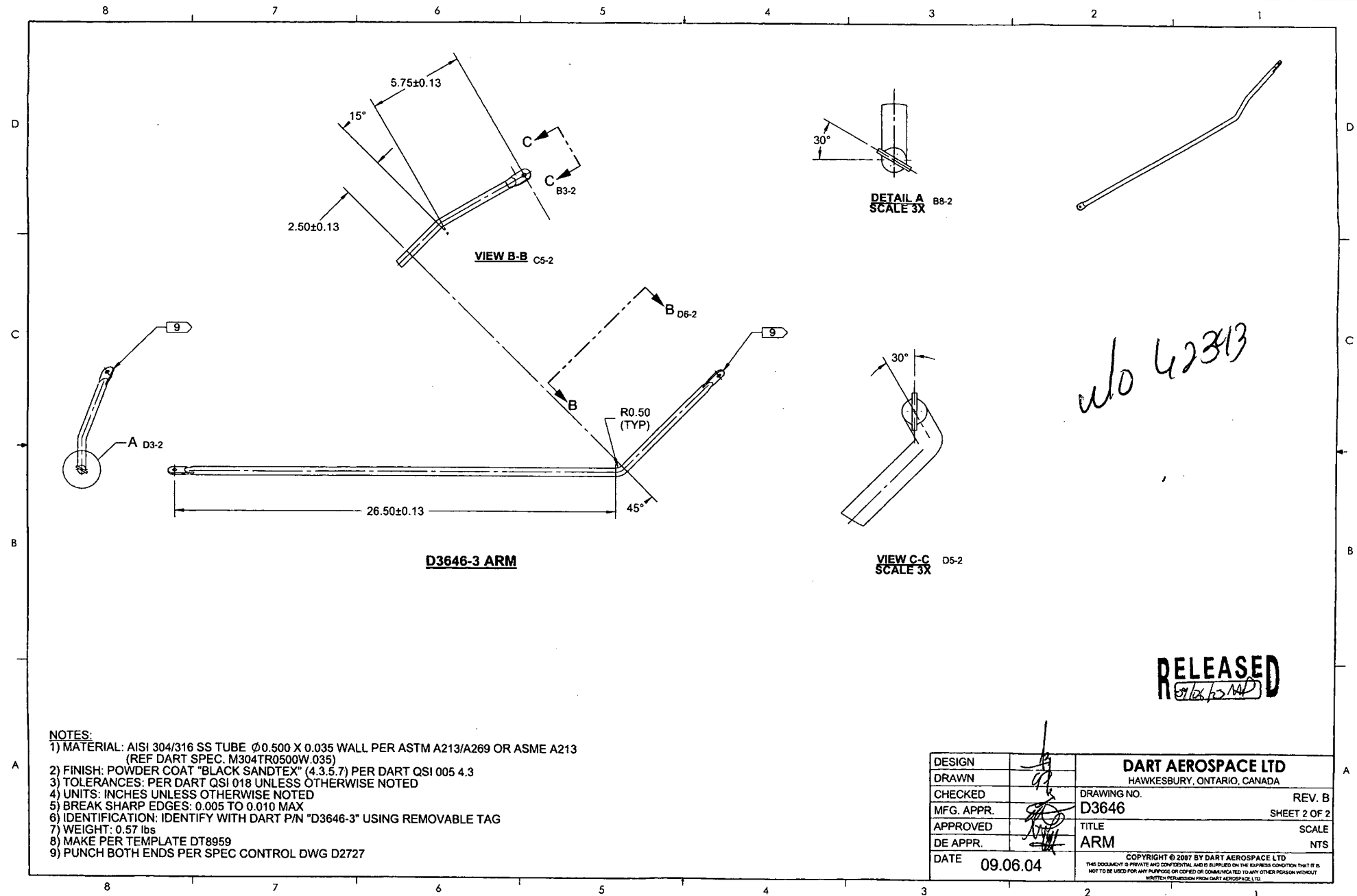
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Dart Aerospace Ltd

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